| | er ID 59132 y 26, 2010 1:53:4 | | | | | | | | | | | Page 1 |
|---|---|---------------------------------|---------------------------------------|----------------------|---------------------------|--------------|--------------|---------------|-------------|-------|------------------|--|
| Item ID: Revision ID: | D4038-042 | | , | Accept | | | | | Setup | Start | | |
| Item Name: | Angle Assembly, F | wd, RH | | | | | | | | Stop | | |
| Start Date: Required Date: Reference: | | art Qty: 2.00 eq'd Qty: 2.00 | 1881/10 1181 1881 1881/10 1181 | | Cust Item II Customer: | D: | | | | | | |
| Approvals: | Process Plan: | M | Date 205-26 | Tooling: | Da | ıte: | - | F | Run | Start | | |
| | QC: | | Date: | SPC (Y/N): | Da | ite: | | | | Stop | | |
| Sequence ID/ Work Center II | | eration scription | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reje Qty | | Reject Number | Insp. Stamp |
| Draw Nbr | Revision | Nbr | | | | | - | | | | | |
| D4038 | В | | | | | | | | | | | |
| 100 Packaging Packaging | Pick | Kit Mem o | | 0.00 SB | 12/06/22 | | | 0 | | | | |
| 110 Small Fab Small Fab | | Memo Assemble a | s per dwg | 0.00 | (0/06/07 | } | | <u></u> | | | | |
| 120 QC Quality Control | QC5 | i- Inspect part comp | leteness to step on W/O | 0.00 | رددلم | | | (f) | <u></u> | | | · •••••••••••••••••••••••••••••••••••• |

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| W/O: | | | W | ORK ORDER CHANG | ES | | | | ₩. |
| DATE | STEP | PRO | OCEDURE CHA | NGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | Fault Cate | gory: | _ NCR: Yes | No DQ | A : | Date: _ | |
| Re | | esolution: | | | | | | | |
| NCR: | | | WORK ORD | ER NON-CONFORMA | NCE (NC | R) | | | |
| DATE | STEP | Description of NC | | on B | Verifi | cation | Approval | Approval | |
| | | Section A | Initial Chief Eng | Action Description Chief Eng | Sign Date | | ion C | Chief Eng | QC Inspector |
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Work Order ID 59132

Wednesday, May 26, 2010 1:53:48 PM



Page 2

Item ID:

D4038-042

Accept

Setup Start

Stop



Revision ID:

Item Name:

Angle Assembly, Fwd, RH

Start Date:

5/26/2010

Start Oty: 2.00

Required Date: 6/4/2010

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____ Date:

QC: ____ Date:

SPC (Y/N):

Tooling:

Date:

Date:

Run

Start

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Tool # Plan

Code

Accept **Qty**

Reject

Reject Number Stamp

Insp.

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Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

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10 60609(x) M10-6-08

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| W/O: | | | WO | RK ORDER CHAI | NGES | | | | | • |
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| Part No | : | PAR #: | Fault Categ | gory: | Date: | | | | | |
| | R | esolution: | Disposition | n: | QA: | N/C Clo | sed: | | Date: | |
| NCR: | | \ | WORK ORDE | R NON-CONFOR | MANCE | (NCR |) | | <u> </u> | |
| DATE | STEP | Description of NC | } | | Section B | | Verific | ation | Approval | Approval |
| | 0.2. | Section A | Initial Chief Eng | Action Description Chief Eng | on | Sign & Date | Section | n C | Chief Eng | QC Inspector |
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Picklist Print

Wednesday, May 26, 2010 1:53:54 PM

Work Order ID: 59132

D4038-042

Parent Item Name: Angle Assembly, Fwd, RH

Comments:

Parent Item:

IPP REV:A NEW ISSUE 10-04-21 ILM VERIFIED BY:EC



Start Date: 5/26/2010

Required Date: 6/4/2010

Stort Oty 2 00

| Comments: | PP REV:A NEW | ISSUE 10-04-21 J. | LM V | ERIFIED BY | :EC | | | | Start Qty: 2.00 |) | Requir | ed Qty: 2.0 | 00 |
|---------------------------------|------------------------|-------------------|-------------|-----------------------|-------------------|-----------------|------------------------|----------------|-----------------|--------------|-------------------|----------------|--------|
| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
| D4038-2 | | Manufactured | No | | | | Each | 2.0000 | 1 | 2 | | | |
| | | | | <u>Location</u> ST | _ | Loc (| 2 | Loc Code | | -a | - 513 - | isloc | 67 6 |
| D4038-6 | | Manufactured | No | | 57966 | | 2 Each | 2.0000 | 1 | 2 | - | | |
| | | | | Location ST110 | 1 57970 | <u>Loc (</u> | 2 | Loc Code | _ | <u> </u> | - G | iolos l | o7 Q |
| D4038-10 | | Manufactured | No | | 37970 | | 2 Each | 2.0000 | | 2 | | | |
| | | | | Location ST110 | 57974 | <u>Loc (</u> | 2 2 | Loc Code | _ | シ | - ['] Sø | plo | lo7 @ |
| AN3-14A | | Purchased | No | | | | Each | 66.0000 | 2 | 4 | | | - |
| | | | | Location ST351 | 114330 | <u>Loc C</u> | <u>Oty</u> 66 66 | Loc Code | _ | 4 | - - SB | 12/04 | ,/07 @ |

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| W/O: | | | W | ORK ORDER CHANG | ES | | | | 3 |
| DATE | STEP | PRO | OCEDURE CHA | NGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | Fault Cate | egory: | _ NCR: Ye | es No D | QA: | Date: _ | |
| | Re | esolution: | Disposition | on: | _ QA: N/C | Closed: | | Date: _ | |
| NCR: | | | WORK ORD | ER NON-CONFORM | ANCE (N | CR) | | | |
| DATE | STEP | Description of NC | | | tion B | Ver | ification | Approvai | Approval |
| | 0121 | Section A | Initial Chief Eng | Action Description Chief Eng | | n & S | ection C | Chief Eng | QC Inspector |
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Picklist Print

Wednesday, May 26, 2010 1:53:54 PM

Work Order ID: 59132

Parent Item:

D4038-042

Parent Item Name: Angle Assembly, Fwd, RH

Comments:

IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC

No



114718

Start Date: 5/26/2010

Required Date: 6/4/2010

Page 2

Start Qty: 2.00

Required Qty: 2.00

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|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|----|
| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status | _ |
| MS21042L3 | 1111111111111111111 | Purchased | No | | | | Each | 1,710.000 | 2 | 4 | | | | _ |
| | | | | Location | | Loc C | <u>Oty</u> | Loc Code | | | | | , | |
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NAS1149D0363J Purchased

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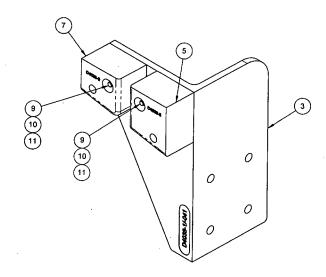
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| W/O: | | | WC | RK ORDER CHANG |)EC | | | | <u> </u> | 1 |
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| DATE | STEP | PRO | CEDURE CHA | | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | PAR #: | Fault Cate | gory: | _ NCR: | Yes 1 | No DQA | ٨: | _ Date: _ | |
| | R | esolution: | Dispositio | າ: | QA: N | I/C Clo | sed: | | Date: | |
| NCR: | | V | WORK ORDI | ER NON-CONFORM | ANCE (| NCR) |) | - | | , |
| DATE | STEP | Description of NC | Corrective Action Section E | | | | Verific | ation | Approval | Approval |
| | J.L. | Section A | Initial Chief Eng | Action Description Chief Eng | - { | Sign & Date | Section | | Chief Eng | QC Inspector |
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| ITEM NO. | QTY. -041 | QTY. -042 | PART NUMBER | DESCRIPTION |
|----------|--------------|--------------|---------------|-------------------------|
| 1 | Х | | D4038-041 | ANGLE ASSEMBLY, FWD, LH |
| 2 | | х | D4038-042 | ANGLE ASSEMBLY, FWD, RH |
| 3 | 1 | | D4038-1 | ANGLE, FWD, LH |
| 4 | | 1 | D4038-2 | ANGLE, FWD, RH |
| 5 | 1 | | D4038-5 | BLOCK |
| 6 | | . 1 | D4038-6 | BLOCK |
| 7 | 1 | | D4038-9 | BLOCK |
| 8 | | 1 | D4038-10 | BLOCK |
| 9 | 2 | 2 | AN3-14A | BOLT |
| 10 | 2 | 2 | MS21042L3 | NUT |
| 11 | 4 | 4 | NAS1149D0363J | WASHER |



D4038-041 ANGLE ASSEMBLY, FWD, LH

NOTES.

1) MATERIAL: N/A
2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: -041 - 1.76 lbs
-042 - 1.74 lbs

SHOP COPY 0 **RETURN TO ENGINEERING** 0 UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 39/32

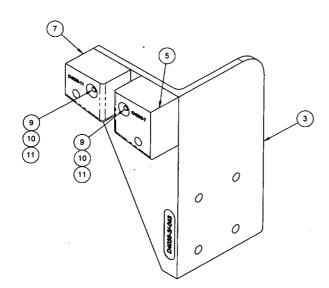
D4038-042 ANGLE ASSEMBLY, FWD, RH

| В | REVISE IN -1/-2/- | D DIMENSION -3/-4 PARTS. | NS ALL SHEETS, ADD Ø0.316 HOLES ADD RADIUS TO -1/-2/-3/-4 PARTS | # | 10.01.05 | | | | |
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| REV. | | | DESCRIPTION | BY | DATE | | | | |
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| MFG. A | | as | DRAWING NO. D4038 | DRAWING NO. | | | | | |
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| DATE | 10.0 | 1.05 | COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT RIP DRIVET AND CONFECULIA, AND IS EMPILED ON THE EXPRESS CONSTRON THAT IT IS NOT TO BE USED FOR ANY PERPOSE OF COOPERATE TO TO ANY OTHER PERSON WITHOUT | | | | | | |

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| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | | |
|---------|------|--------------------|-----------------------------|------------------------------|-------|----------------|----------------|-------|-------------------------------------|--------------------------|--|--|--|--|
| DATE | STEP | PR | OCEDURE CHAN | IGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | |
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| Part No | • | PAR #: | Fault Categ | ory: | NCR: | : Yes N | lo DQ A | ٨: | Date: | | | | | |
| Res | | olution: | Disposition | : | QA: I | N/C Clos | sed: | | Date: _ | | | | | |
| NCR: | | | WORK ORDE | R NON-CONFORM | ANCE | (NCR) | | | | | | | | |
| DATE | STEP | Description of NC | Corrective Action Section 8 | | | | Verific | ation | Approval | Approvai | | | | |
| | 0.2. | Section A | Initial Chief Eng | Action Description Chief Eng | | Sign & Date | | on C | Chief Eng | QC Inspector | | | | |
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| ITEM NO. | QTY. -043 | QTY. -044 | Part Number | DESCRIPTION |
|----------|--------------|--------------|---------------|-------------------------|
| 1 | Х | | D4038-043 | ANGLE ASSEMBLY, AFT, LH |
| 2 | | x | D4038-044 | ANGLE ASSEMBLY, AFT, RH |
| 3 | 1 | | D4038-3 | ANGLE, AFT, LH |
| 4 | | 1 | . D4038-4 | ANGLE, AFT, RH |
| 5 | 1 | | D4038-7 | BLOCK |
| 6 | | 1 | D4038-8 | BLOCK |
| 7 | 1 | | D4038-11 | BLOCK |
| 8 | | 1 | D4038-12 | BLOCK |
| 9 | 2 | 2 | AN3-14A | BOLT |
| 10 | 2 | 2 | MS21042L3 | NUT |
| 11 | 4 | 4 | NAS1149D0363J | WASHER |



D4038-043 ANGLE ASSEMBLY, AFT, LH

NOTES.

1) MATERIAL: N/A
2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: -043 - 1.91 lbs
-044 - 1.74 lbs

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D4038-044 ANGLE ASSEMBLY, AFT, RH

DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN CHECKED DRAWING NO. REV. B D4038 MFG. APPR. SHEET 2 OF 14 APPROVED TITLE SCALE DE APPR. **BRACKET** NTS 10.01.05

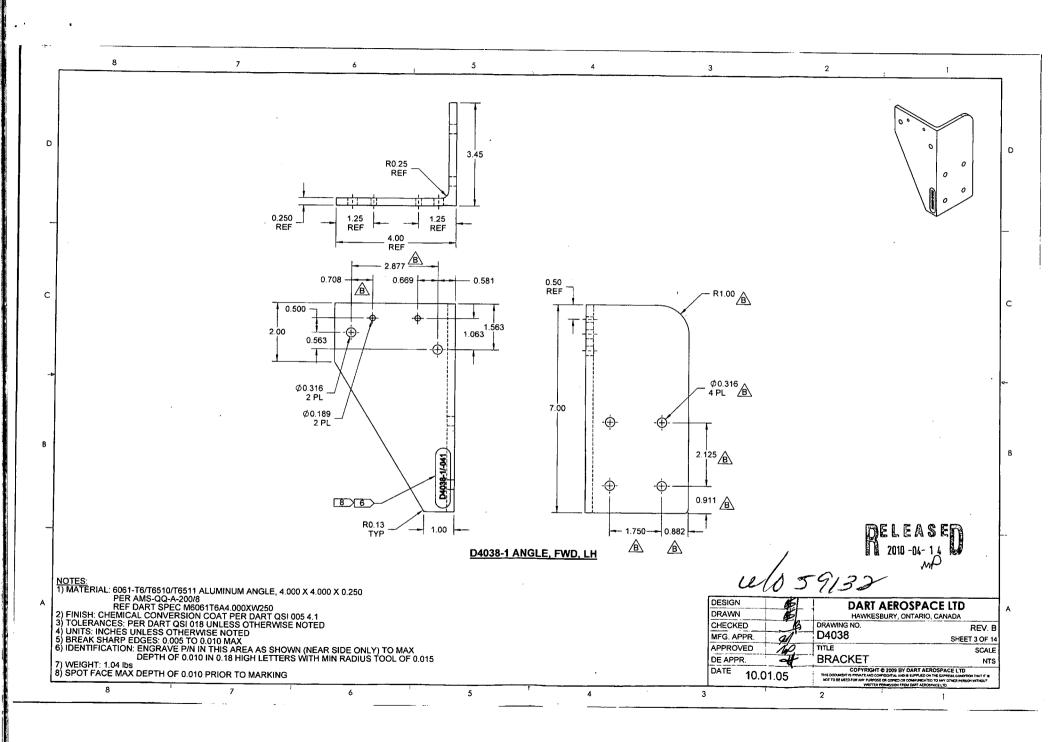
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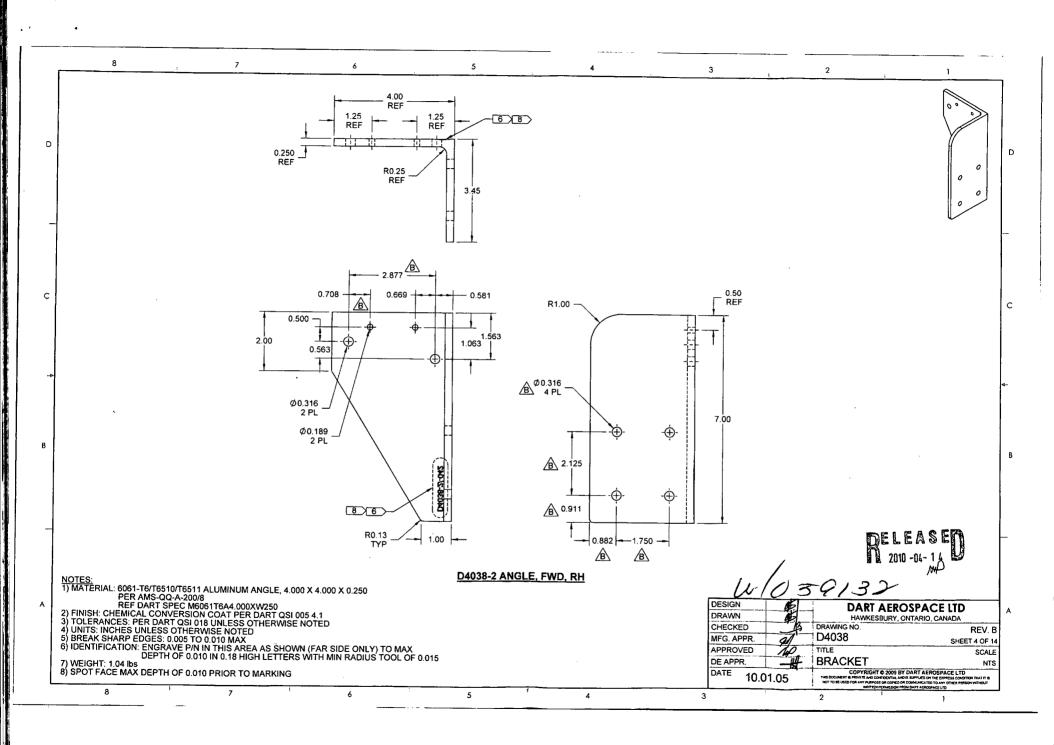
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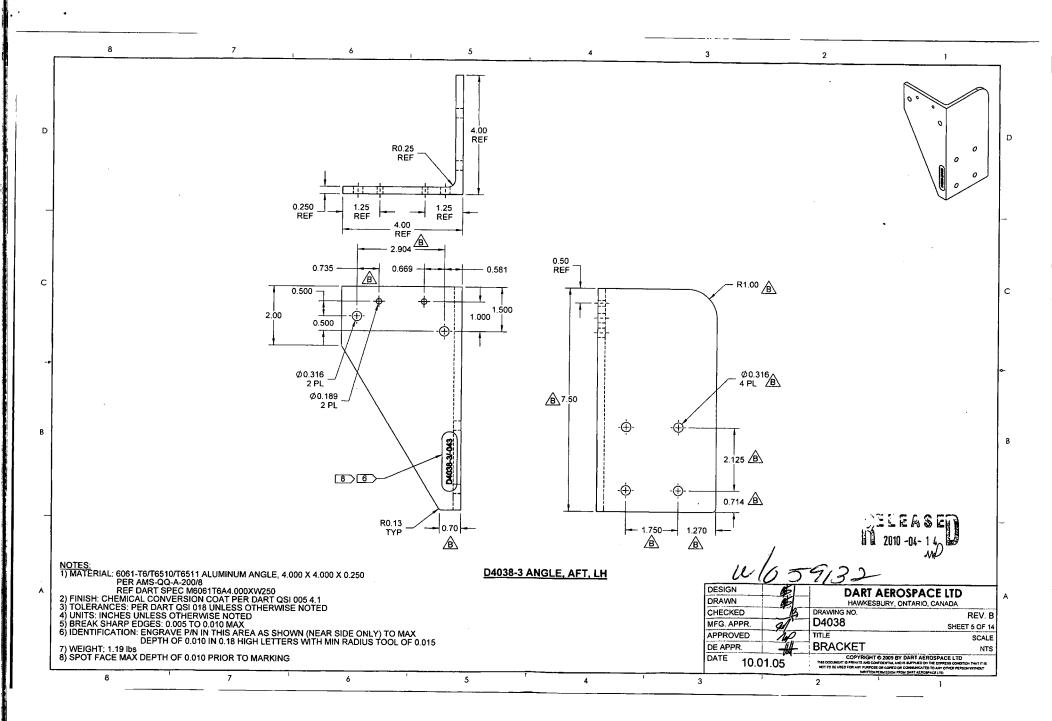
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| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | | |
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| Part No | • | PAR #: | Fault Cate | gory: | _ NCR: Yes | s No DC | A: | Date: _ | | | | | | |
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| NCR: | | | WORK ORD | ER NON-CONFORMA | NCE (NC | R) | | | | | | | | |
| DATE | STEP | Description of NC | | Corrective Action Section | | Verif | ication | Approval | Approval | | | | | |
| | 0.2. | Section A | Initial Chief Eng | Action Description Chief Eng | Sign Dat | & Sec | tion C | Chief Eng | QC Inspector | | | | | |
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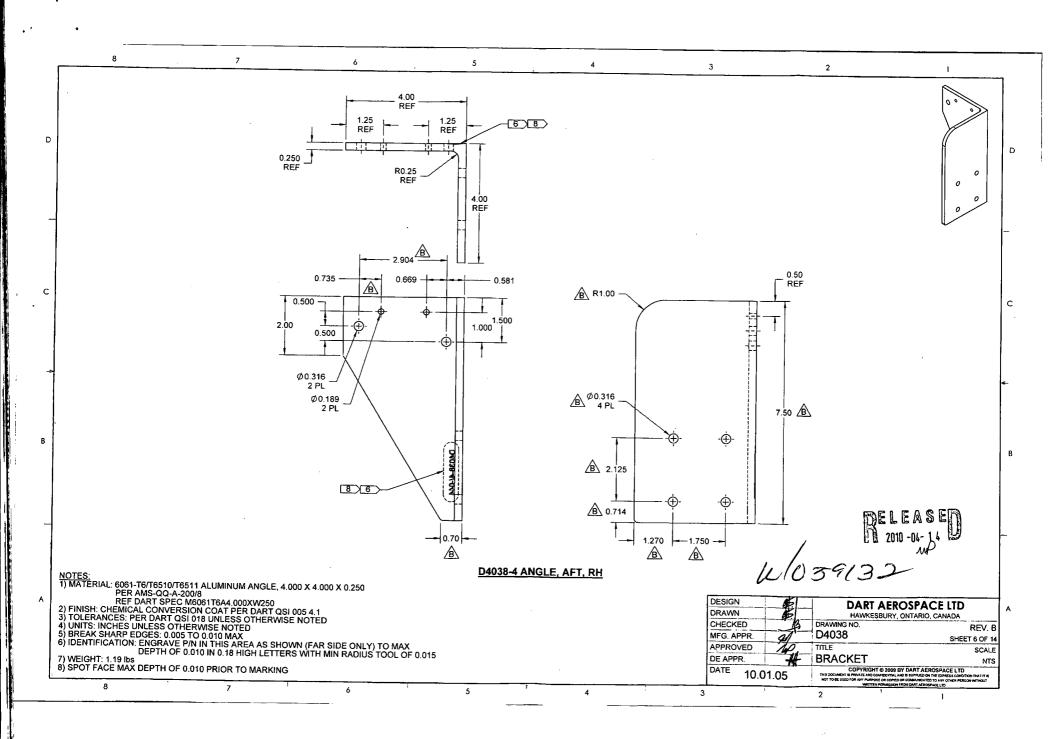
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| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | |
| DATE | STEP | PR | PROCEDURE CHANGE | | | | | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | |
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| Part No | | PAR #: | Fault Cated | lorv: | NCR: Yes | No DQ | Δ: | Date: | | | | | |
| | | olution: | | | | | | | | | | | |
| NCR: | | | | R NON-CONFORMA | | | | | | | | | |
| DATE | STEP | Description of NC | Initial | Corrective Action Secti | | Verific | cation | Approval | Approval | | | | |
| | | STEP Section A | | Action Description Chief Eng | otion Sign & Date | | on C | Chief Eng | QC Inspector | | | | |
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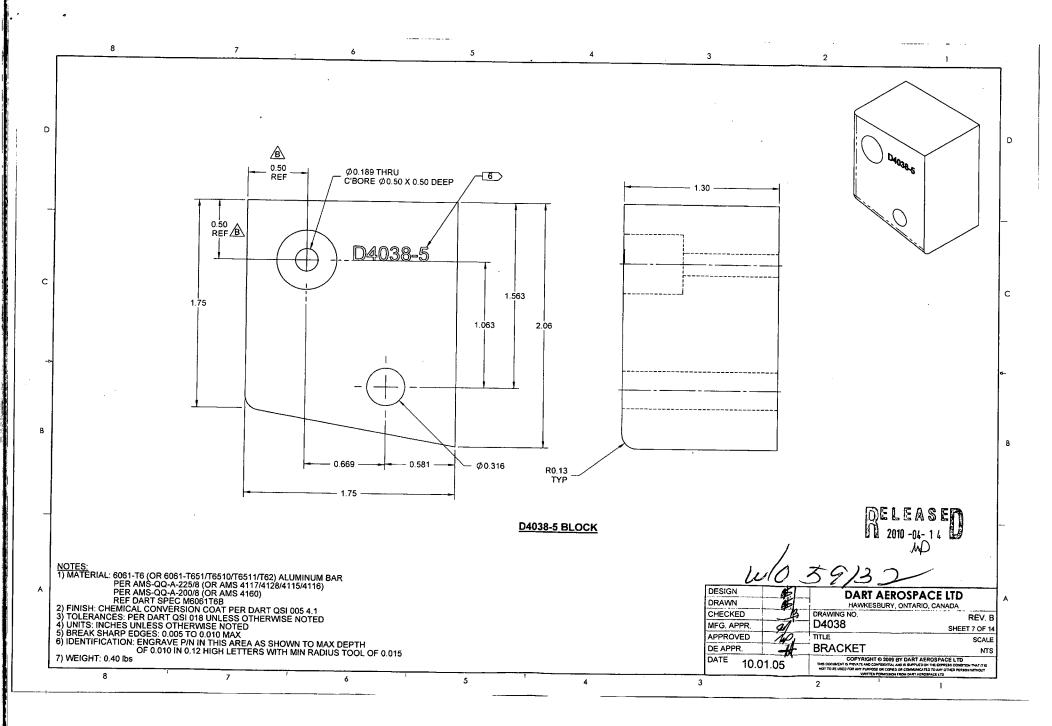
| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | |
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| DATE | STEP | PR | OCEDURE CHAI | IGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | |
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| Part No | : | PAR #: | Fault Cated | ory: | NCR: Yes No DQA: Date: | | | | | | | | |
| | Res | olution: | | | | | | Date: _ | | | | | |
| NCR: | | | WORK ORDE | R NON-CONFORMA | NCE (NC | R) | | | | | | | |
| DATE | STEP | Description of NC | | Corrective Action Section | | Verifi | cation | Approval | Approval | | | | |
| | | Section A | Initial Chief Eng | Action Description Chief Eng | Sign Date | | ion C | Chief Eng | QC Inspector | | | | |
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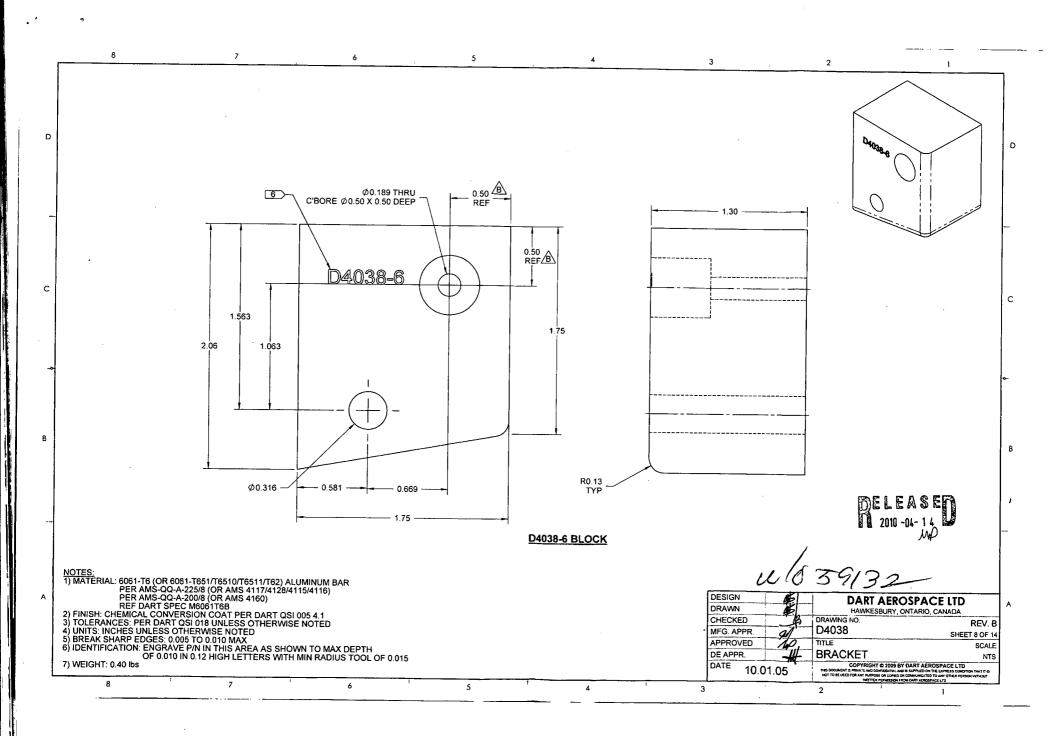
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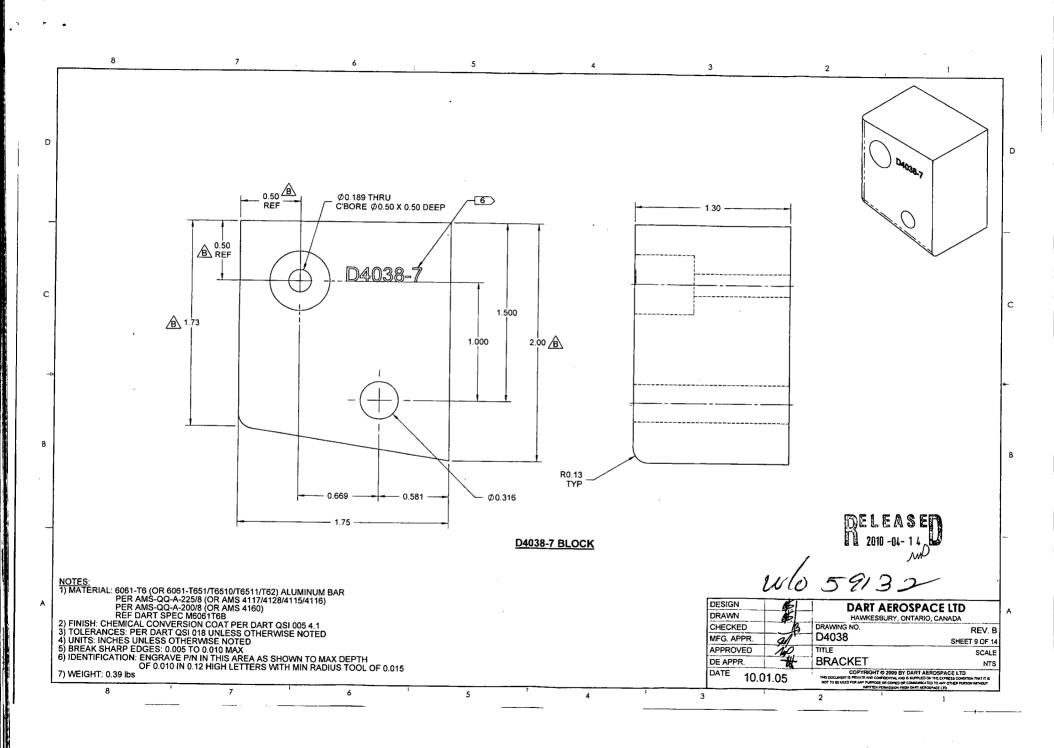
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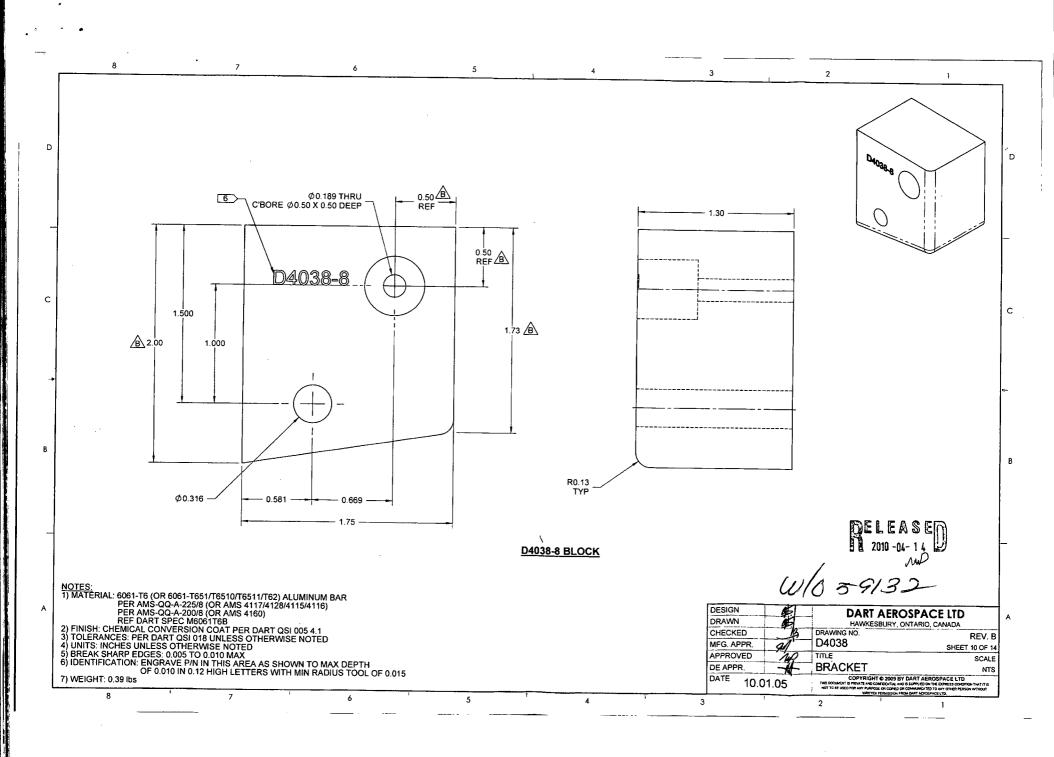
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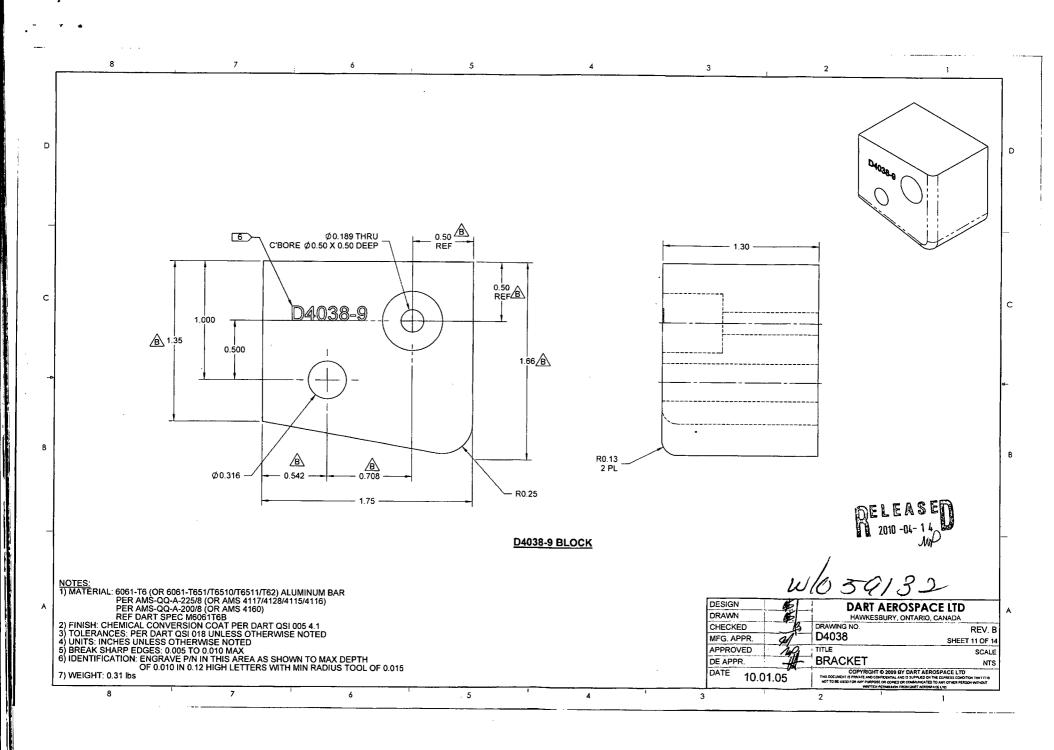
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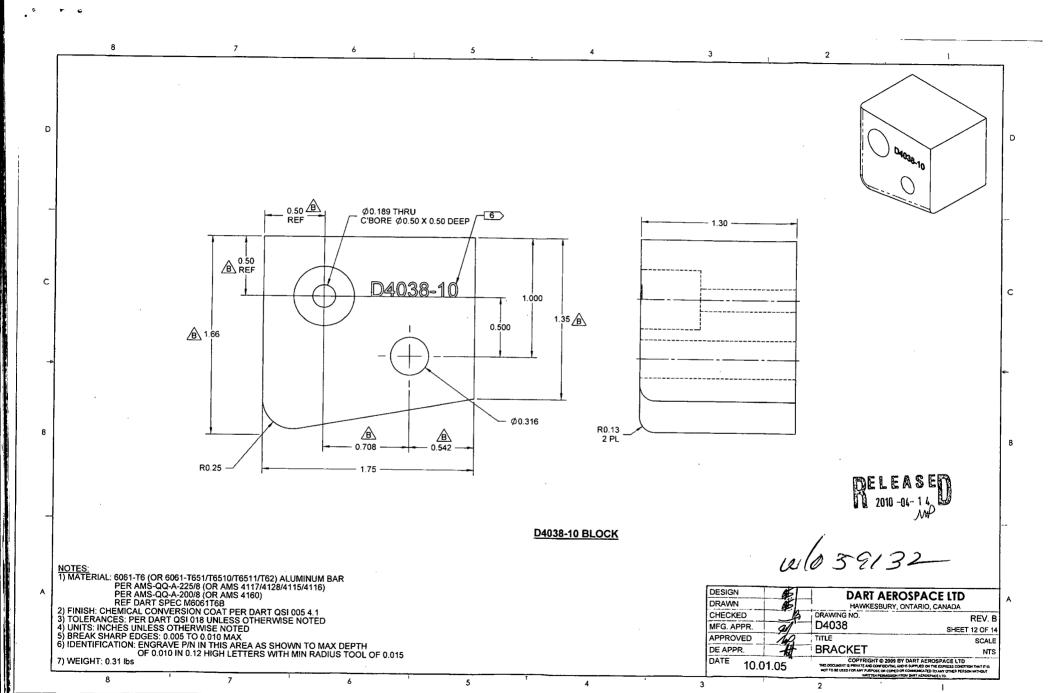
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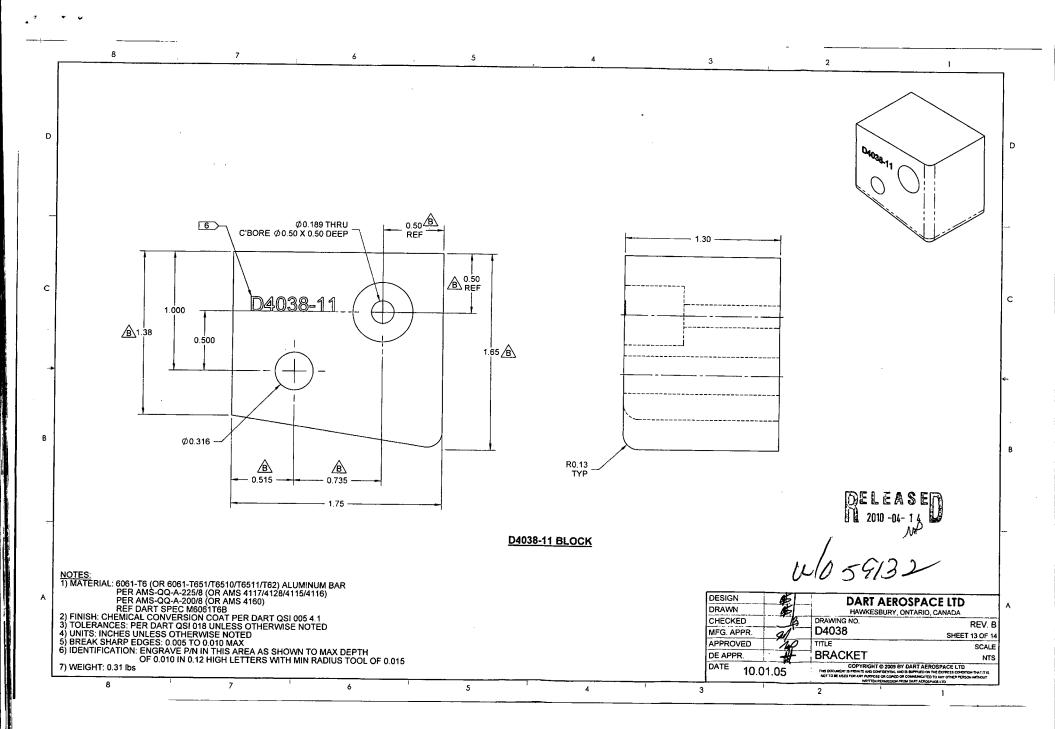
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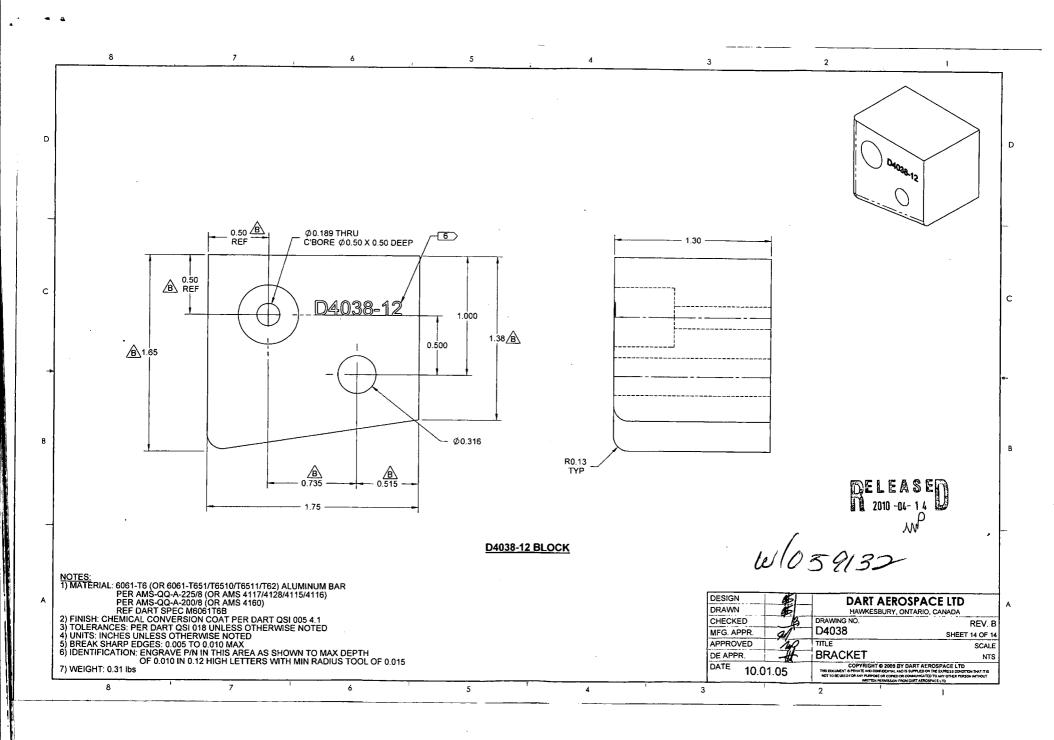
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